

Re-Print



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D3512-1
Job Sheet 200147

Part No: D3512-1

Part Name: Wearplate

Job Qty: 16 pcs



Part Weight: 0 lbs

Job Created: 9/6/19

Due Date: 10/11/19

Type: Stock

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Priority: Medium

Note: URF DWG D3512 REV/D IPP Rev:A New Issue 06-06-20 JLM IPP Rev:B Now SS as per Rev B 06-12-15 JLM
IPP Rev:C Rev C dwg 07-12-06 DD IPP REV/D 13.12.11 ECN13-619/ REV/D DWG DD VERF:JLM IPP REV/D
18.03.12 DWG REV/E12 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Lead Time	Sign-off
					Setup Hrs	Run Hrs			
100	Waterjet - Flow - 1	16	10/11/19	10/11/19	0.17	1.49	Waterjet - Flow	9/20/19	SRB
110	QC 2	16	10/11/19	10/11/19	0.00	16.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		



Container No: S215456



Part: D3512-1

Job No: 200147

Serial No/Batch: S215456

Revision: URF/ D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/20/19

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PRIORITY

120 QC 8	16 pcs	10/11/19	0.00 0.00	QC 2 - 39	
				QC 2 - 4	
				QC 2 - 40	
				QC 2 - 44	
				QC 2 - 45	
				QC 2 - 48	
				QC 2 - 49	
				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120 QC 8	16 pcs	10/11/19	0.00 0.00	QC 8 - 12	9/10/19 385
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
120 QC 8	16 pcs	10/11/19	0.00 0.00	QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	

130 Small Fab - Brake NC - B4B	16 pcs	10/11/19	0.25 0.45	QC 8 - 23	
				QC 8 - 57	DAS
				Small Fab - Brake - 1 - B4B	30 SEP 20 2019
				Small Fab - Brake - 2 - B4B	9:29
140 QC 5	16 pcs	10/11/19	0.00 0.00	Small Fab - Brake - 3 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
150 Packaging 3-1 - Stock - B4B	16 pcs	10/11/19	0.00 0.00	QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	SEP 20 2019 4:0
				QC 5 - 61	8-89
				QC 5 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - SA - 21	SEP 23 2019 DAS
				QC 21 - SA - 70	70
				QC 21 - SA - 53	9.89

160 QC 21 - SA

16 pcs

10/11/19 0.00 0.00

*closed only*Part Op 108 - 1-Cut as per Dwg Dwg Rev. *B*Prog Rev: *B* 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAU/FAIB

120 - QC8- Inspect parts - second check

130 - small fab - Form as per dwg

140 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location:

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	4,6400 sf (.29 ea)	100-Waterjet - Flow - 1	<i>5200412</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	5	473	0

Part Specifications

Specifications could not be found.

Plex 9/19/19 10:20 AM dart.leroux.jason

